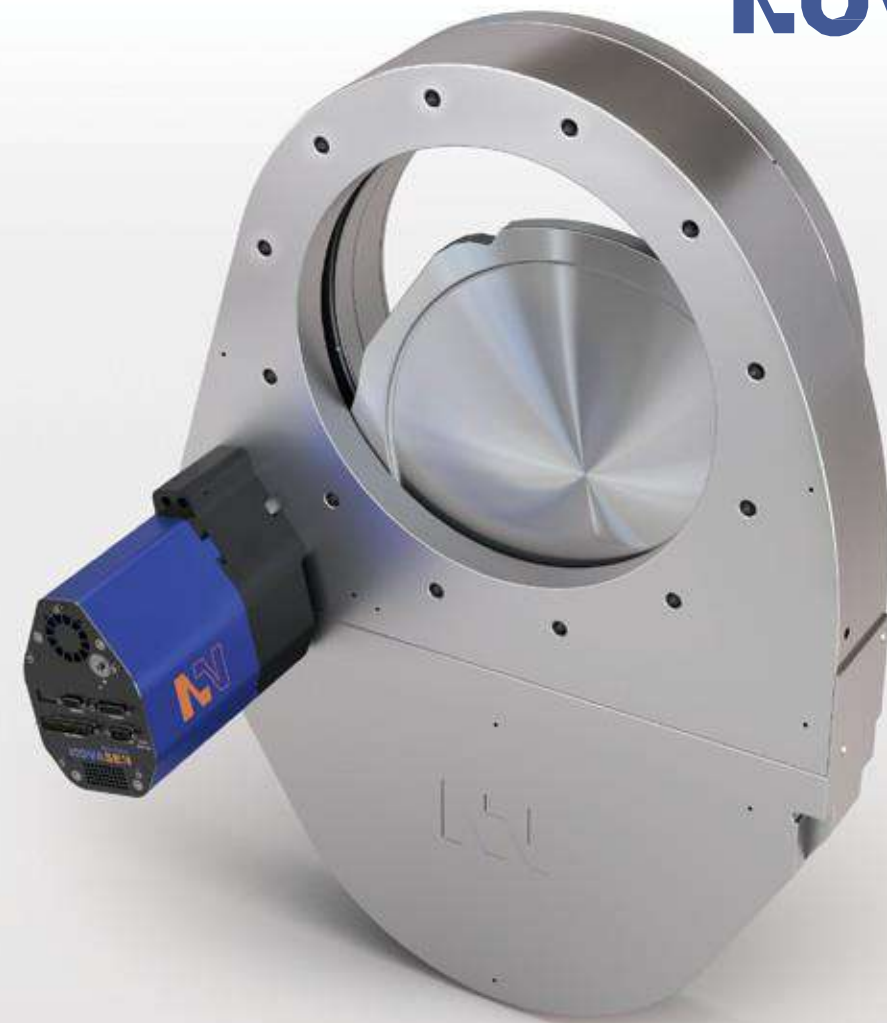
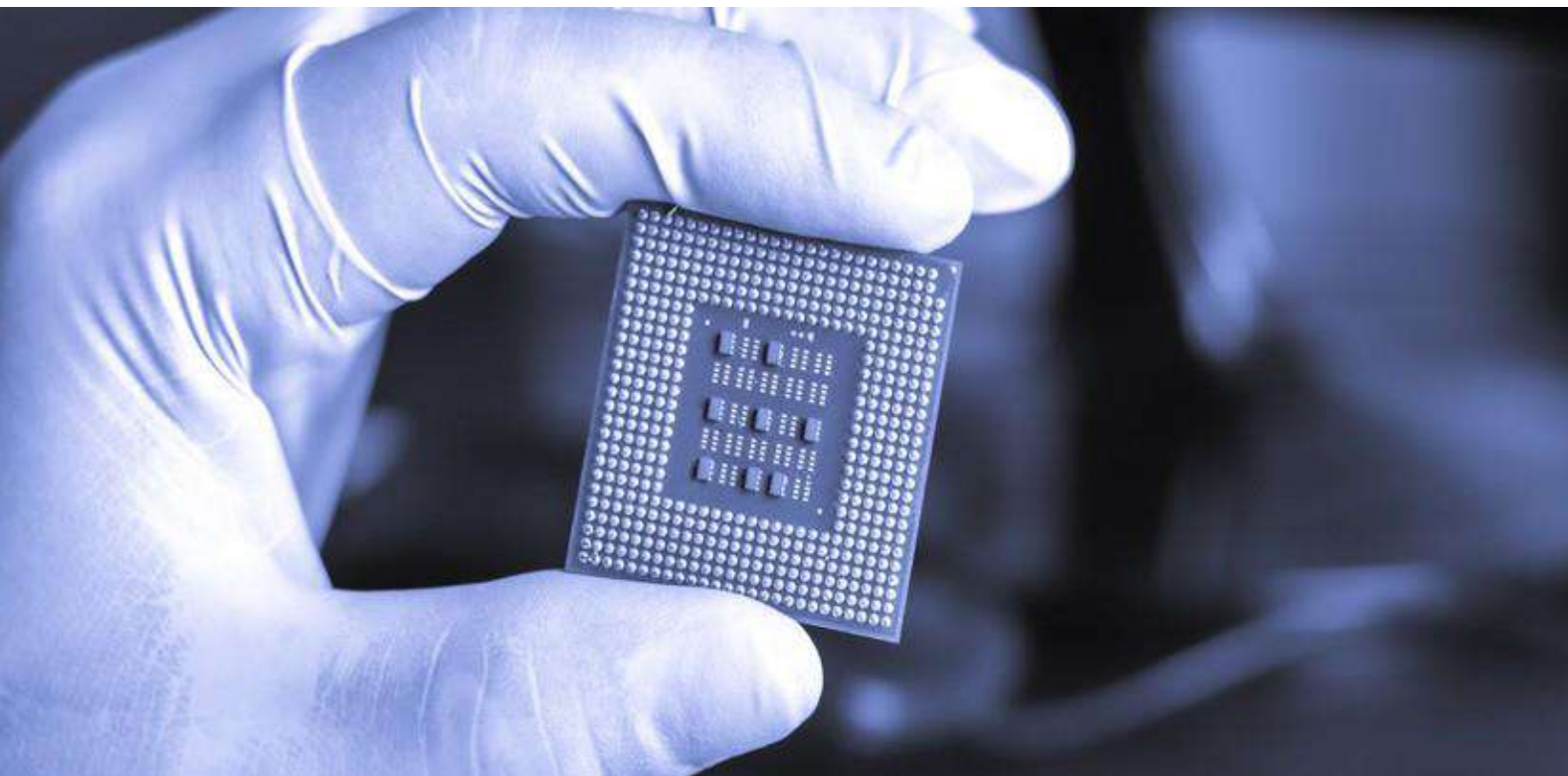


Vacuum Control Valves

Vacuum Control Valves



Make it Best or Not !



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Product Selection Guide

| | | | | | | | | | | | | | |
|----------|----------|----------|------------|----------|----------|----------|-----------|----------|----------|----------|----------|--------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| A | P | X | 350 | F | B | - | LO | - | B | - | 1 | Quantity of Sensors | 1 : 1 Sensor 2 : 2 Sensor |
| | | | | | | | | | | | | Power Option* | B : Basic P : with PFO E : Basic with VC master G : with PFO and VC master S : with SPS D : with SPS and PFO F : with SPS and VC master H : with SPS, PFO and VC master |
| | | | | | | | | | | | | Communication Interface | R2 : RS-232 R4 : RS-485 LO : Logic PB : Profibus CC : CC-Link R3 : RS-232(Analog output) DN : DeviceNet® EN : Ethernet EC : EtherCAT |
| | | | | | | | | | | | | Body Finishing | B : Blank H : Hard-anodized N : Nickel-Coated |
| | | | | | | | | | | | | Method of Contract | J : JIS F : ISO-F |
| | | | | | | | | | | | | Flange Size | 100 : DN100 200 : DN200 320 : DN320 400 : DN400 160 : DN160 250 : DN250 350 : DN350 500 : DN500 |
| | | | | | | | | | | | | Heating Type | X : No Heating H : Heating |
| | | | | | | | | | | | | Valve Type | P : Pendulum |
| | | | | | | | | | | | | Valve Model | A : APC |

* SPS = ±15V DC Sensor Power Supply
PFO = Power Failure Option (Valve closes or opens automatically at power failure)

Product List



Setup & Management S/W

Pendulum

Product Specifications

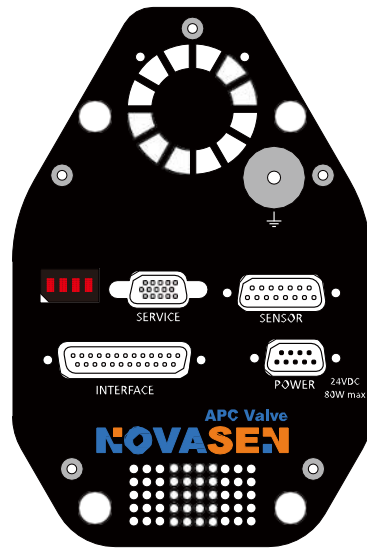
| | | | |
|------------------------------------------------|------------------------|------------------------|-----------------------------------------------|
| Pressure range at 20°C ¹⁾ | Blank aluminum | | 1 × 10E-8 mbar to 1.2 bar (abs) |
| | Hard anodized aluminum | | 1 × 10E-6 mbar to 1.2 bar (abs) |
| Leak rate to outside at 20°C ¹⁾ | Valve body : | Blank aluminum | 1 × 10E-9 mbar l/s |
| | | Hard anodized aluminum | 1 × 10E-5 mbar l/s |
| | Valve Seat : | Blank aluminum | 1 × 10E-9 mbar l/s |
| | | Hard anodized aluminum | 1 × 10E-4 mbar l/s |
| Cycles until first service ¹⁾ | Pressure control | | 1 million |
| | Closing / Opening | | 200,000 (unheated and under clean conditions) |
| Admissible operating temperature ²⁾ | Valve body | | ≤120°C |
| | Controller | | max. 50°C (≤ 35°C recommended) |
| Mounting position | DN100 ~ 250 | | Any ³⁾ |
| | DN320 ~ 500 | | horizontal only ³⁾ |
| Material | Valve body, plate | | 6061-T6 |
| | Sealing ring | | 6061-T6 |
| | Other parts | | SUS 316L |
| Seal (Bonnet, plate, body, feedthrough) | | | FKM(Viton®) |
| Feedthrough | Actuator | | rotary feedthrough |
| | Sealing ring | | shaft feedthrough |

1) Unheated on delivery.
 2) Maximum values : depending on operating conditions and sealing materials.
 3) Valve seat on chamber side recommended.

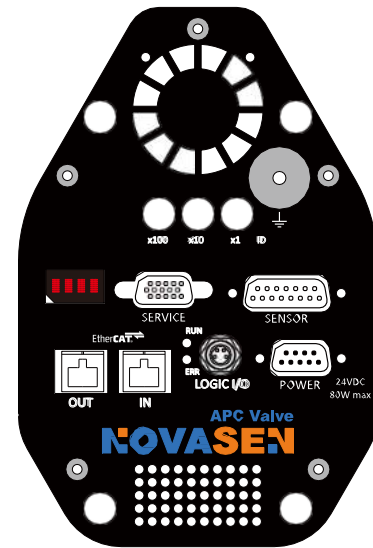
| | | |
|---------------------------------------------------|------------------------------------------------------------------------------------------------|---------------------------|
| Power input ¹⁾ | +24 VDC (±10%) @ 0.5V pk-pk max.[connector: POWER] | |
| Power Consumption | 60 W max. (operation of valve with max. load) without PFO ⁴⁾ | |
| Sensor power supply ²⁾ | +24 VDC (±10%) / 36 W max. [connector : POWER] ±15 VDC (±5%) / 1A max. [connector : SENSOR] | |
| Input | | |
| Output | | |
| Sensor input | 0-10 VDC | |
| Signal input | 100 kΩ | |
| Input resistance | 0.23 mV | |
| ADC resolution | 10 ms | |
| Sampling time | | |
| Digital inputs ³⁾ | ±24 VDC max. | |
| Digital outputs ³⁾ | | |
| Input voltage | 70 VDC or 70 V peak max. | |
| Input current | 0.5 ADC or 0.5 A peak max. | |
| Breaking capacity | 10 W max. | |
| Ambient temperature | +50 °Cmax. (<35 °Crecommended) | |
| Pressure control accuracy | 0.1% of sensor full scale | |
| Position resolution / position control capability | 13,000 steps (full stroke) | |
| Time throttling only | closing | 1.1 ~ 1.5 s (full stroke) |
| | opening | 1.1 ~ 1.5 s (full stroke) |

1) Internal overcurrent protection by a PTC device.
 2) Refer to chapter «Sensor supply concepts» for details.
 3) Refer to chapter «Schematics» for details.
 4) PFO = Power Failure Option. Refer to «3.4 Behaviour in case of power failure» for details.

Electrical connections



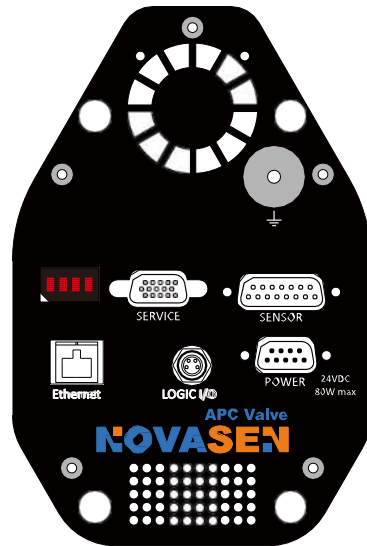
Logic, RS232, RS422, RS485



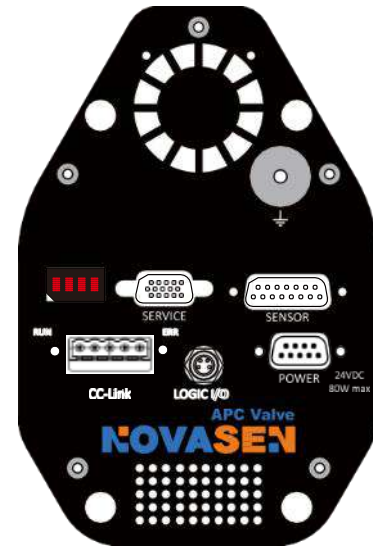
EtherCAT



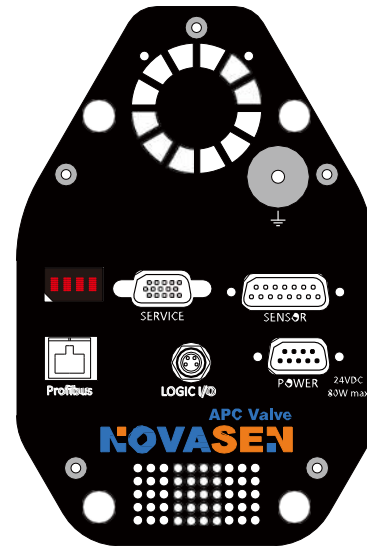
DeviceNet



Ethernet



CC-Link

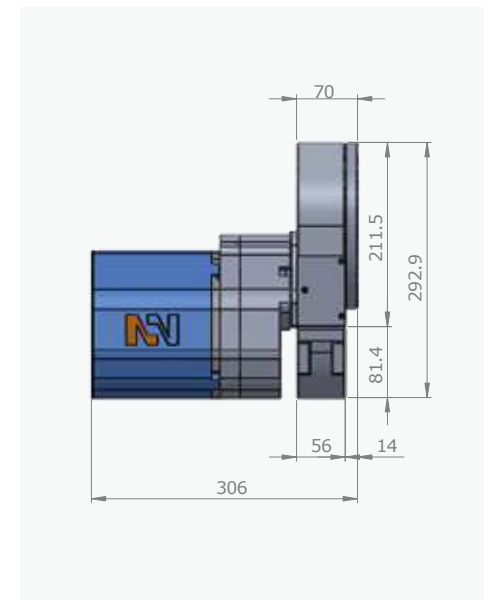
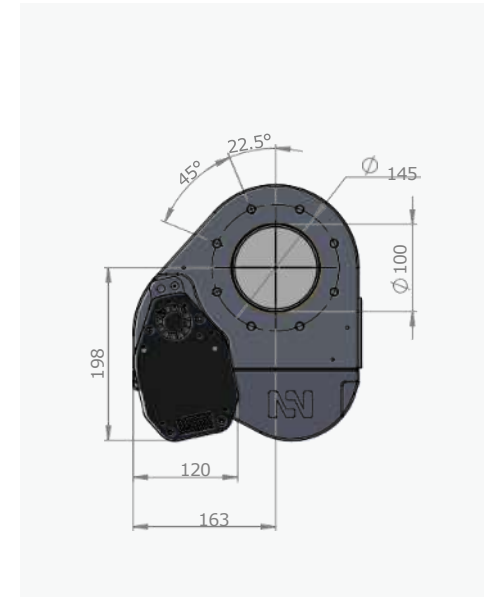


Profibus

ELECTRICAL CONNECTIONS

| | CONNECTION | TYPE |
|-------------|----------------------------|-----------------------|
| POWER | Power input | DB-9 male |
| SENSOR | Sensor input | DB-15 female |
| | Sensor power supply | DB-15 female |
| INTERFACE | RS232, Logic, RS422, RS485 | DB-25 female |
| | DeviceNet® | Micro-style male |
| | Ethernet | RJ-45 |
| BUS Modules | Profibus | DB-9 female |
| | CC-Link | 5-pole terminal screw |
| | EtherCAT | RJ-45 x 2 |

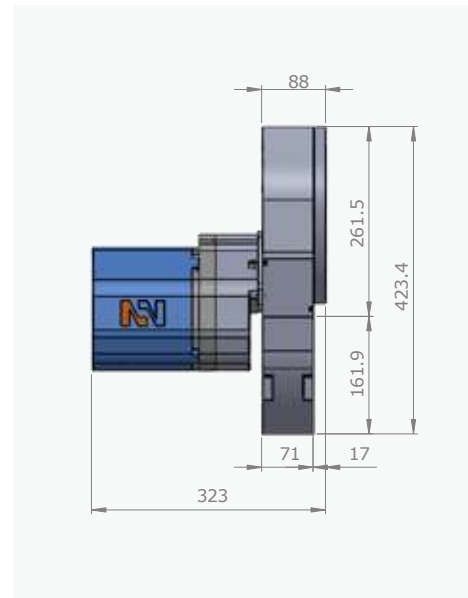
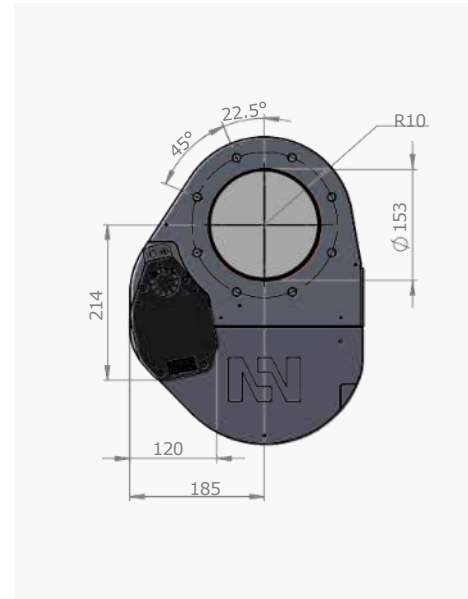
PENDULUM DN100(4")



Product Specification

| DN (nominal I.D.) | Conductance in open position (molecular flow) | Minimum controllable conductance (molecular flow) | Max. differential pressure on the plate | Max. differential pressure during operation | Compressed air min. - max. overpressure | | Operating time for throttling | Typical closing / opening time open -> closed | Typical closing / opening time closed -> open | Weight (approx.) | |
|----------------------|-----------------------------------------------------|------------------------------------------------------------|--------------------------------------------------|------------------------------------------------------|-----------------------------------------------|------------|-------------------------------------|-----------------------------------------------------|-----------------------------------------------------|---------------------|----|
| | | | | | bar | psi | | | | s | s |
| 100 | 4 | 1,700 | 3 | 1,200 | 30 | 4-7 58-102 | 0.7 | 3 | 4 | 12 | 27 |

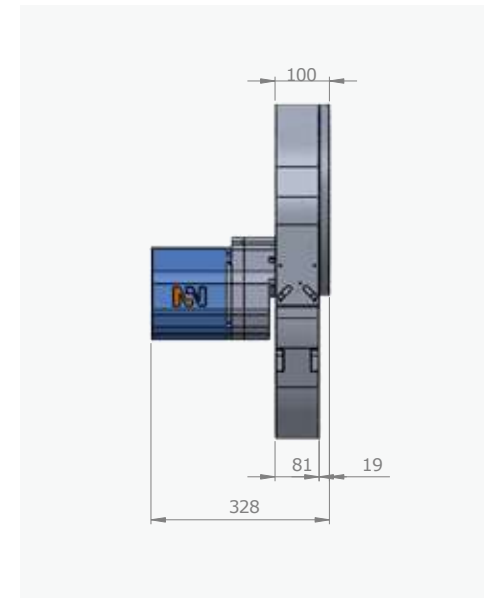
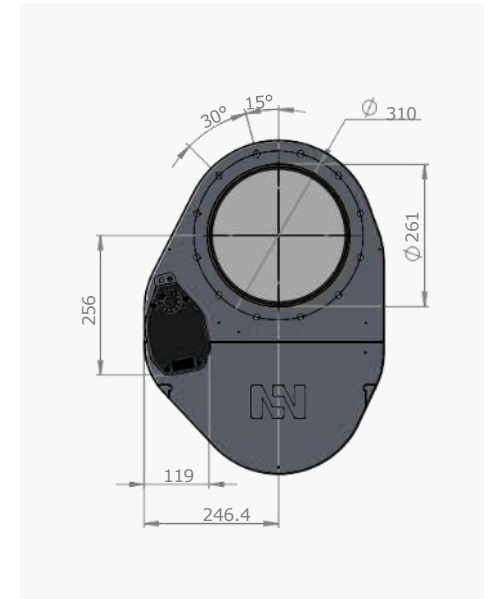
**PENDULUM
DN160(6")**



Product Specification

| DN (nominal I.D.) | | Conductance in open position (molecular flow) | Minimum controllable conductance (molecular flow) | Max. differential pressure on the plate | Max. differential pressure during operation | Compressed air min. - max. overpressure | | Operating time for throttling | Typical closing / opening time open -> closed | Typical closing / opening time closed -> open | Weight (approx.) | |
|-------------------|------|-----------------------------------------------|---------------------------------------------------|-----------------------------------------|---------------------------------------------|-----------------------------------------|--------|-------------------------------|-----------------------------------------------|-----------------------------------------------|------------------|-----|
| mm | inch | ls-1 | ls-1 | mbar | mbar | bar | psi | s | s | s | kg | lbs |
| 160 | 6 | 5,000 | 5 | 1,200 | 10 | 4-7 | 58-102 | 0.8 | 3 | 4 | 18 | 40 |

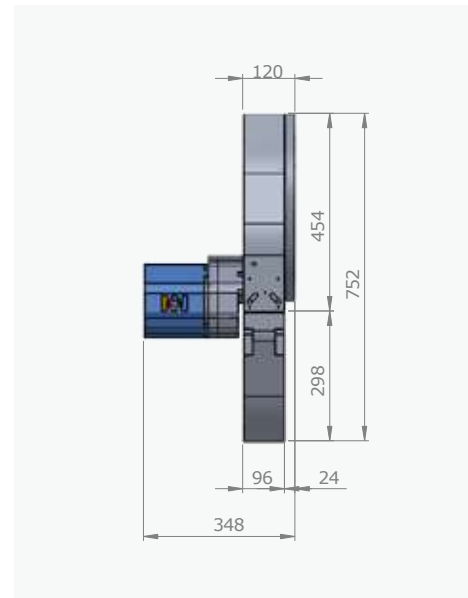
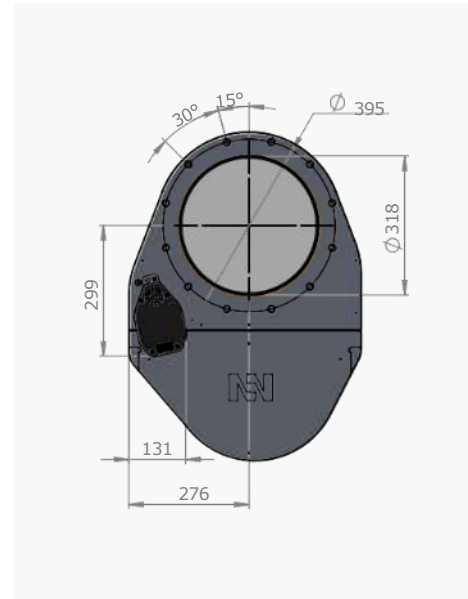
**PENDULUM
DN250(10")**



Product Specification

| DN (nominal I.D.) | | Conductance in open position (molecular flow) | Minimum controllable conductance (molecular flow) | Max. differential pressure on the plate | Max. differential pressure during operation | Compressed air min. - max. overpressure | | Operating time for throttling | Typical closing / opening time open -> closed | Typical closing / opening time closed -> open | Weight (approx.) | |
|-------------------|------|-----------------------------------------------|---------------------------------------------------|-----------------------------------------|---------------------------------------------|-----------------------------------------|--------|-------------------------------|-----------------------------------------------|-----------------------------------------------|------------------|-----|
| mm | inch | ls-1 | ls-1 | mbar | mbar | bar | psi | s | s | s | kg | lbs |
| 250 | 10 | 22,000 | 15 | 1,200 | 5 | 4-7 | 58-102 | 0.9 | 3 | 4 | 29 | 64 |

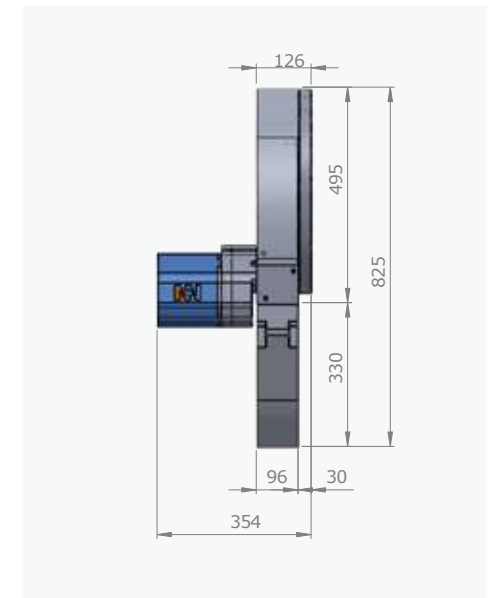
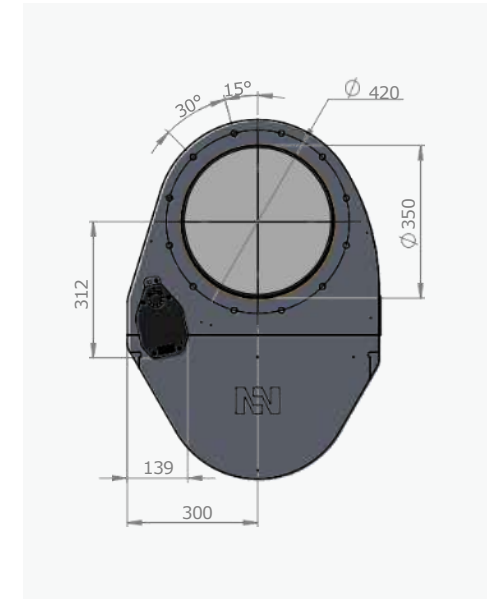
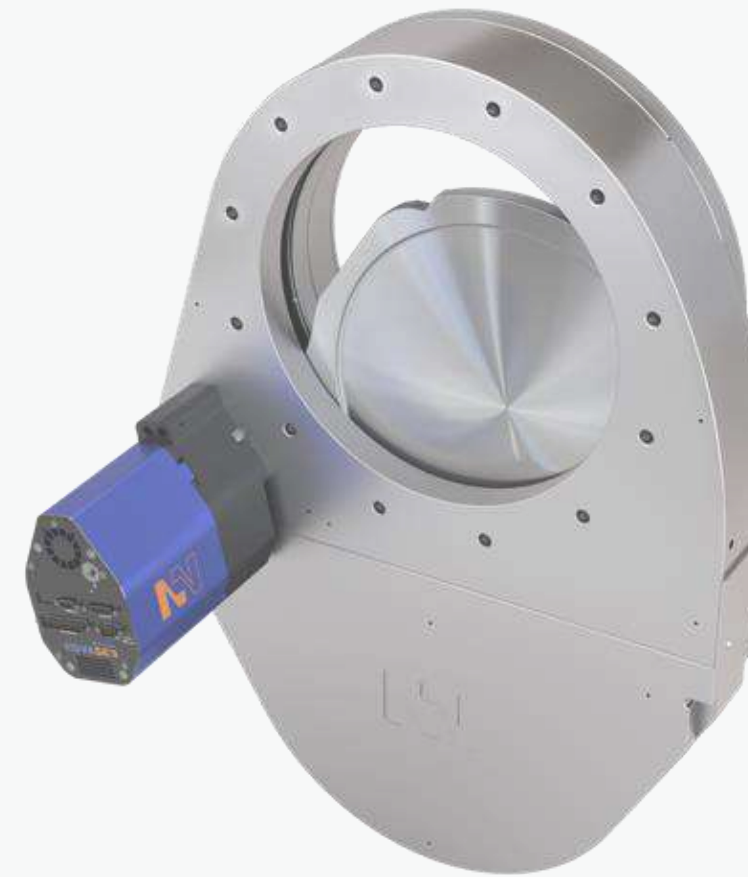
**PENDULUM
DN320(12")**



Product Specification

| DN (nominal I.D.) | | Conductance in open position (molecular flow) | Minimum controllable conductance (molecular flow) | Max. differential pressure on the plate | Max. differential pressure during operation | Compressed air min. - max. overpressure | | Operating time for throttling | Typical closing / opening time open -> closed | Typical closing / opening time closed -> open | Weight (approx.) | |
|-------------------|------|-----------------------------------------------|---------------------------------------------------|-----------------------------------------|---------------------------------------------|-----------------------------------------|--------|-------------------------------|-----------------------------------------------|-----------------------------------------------|------------------|-----|
| mm | inch | ls-1 | ls-1 | mbar | mbar | bar | psi | s | s | s | kg | lbs |
| 320 | 12 | 30,000 | 22 | 1,200 | 5 | 4-7 | 58-102 | 1.1 | 5 | 6 | 48 | 106 |

**PENDULUM
DN350(14")**



Product Specification

| DN (nominal I.D.) | | Conductance in open position (molecular flow) | Minimum controllable conductance (molecular flow) | Max. differential pressure on the plate | Max. differential pressure during operation | Compressed air min. - max. overpressure | | Operating time for throttling | Typical closing / opening time open -> closed | Typical closing / opening time closed -> open | Weight (approx.) | |
|-------------------|------|-----------------------------------------------|---------------------------------------------------|-----------------------------------------|---------------------------------------------|-----------------------------------------|--------|-------------------------------|-----------------------------------------------|-----------------------------------------------|------------------|-----|
| mm | inch | ls-1 | ls-1 | mbar | mbar | bar | psi | s | s | s | kg | lbs |
| 350 | 14 | 43,000 | 25 | 1,200 | 5 | 4-7 | 58-102 | 1.3 | 5 | 6 | 59 | 130 |